# GenFlex Roofing Systems

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## GenFlex Cover Tape

## DESCRIPTION

GenFlex Cover Tape is a semi-cured EPDM membrane laminated to cured Butyl based tape. GenFlex Cover Tape is designed to provide a high strength, watertight seal over GenFlex Anchor Bars or strip in metal flanges on all GenFlex Roofing Systems.

## PHYSICAL PROPERTIES

| EPDM PROPERTY | TYPICAL VALUES |
| --- | --- |
| Color | Black |
| Base | EPDM |
| Solids | 100% |
| Cure State | Semi-cured |
| Thickness | 040" min. - .007", /+ .017" (1.016 mm - .178 mm, /+ .432 mm.) |
| Width | 6" + 0", - 1/8"  (152.4 mm + 0 mm, - 8 mm) |

| TAPE PROPERTY | TYPICAL VALUES |
| --- | --- |
| Color | Black |
| Base | Butyl |
| Solids | 100% |
| Cure State | Cured |
| Thickness | .035" ± .005" (.89 mm ± .127 mm) |
| Width | 6 1/8" + 3/8", - 0" (155.6 mm + 24 mm, - 0 mm) |

## INSTALLATION

1. Thoroughly mix GenFlex Primer. DO NOT THIN! A minimum of 2 minutes of vigorous hand mixing with a wooden paint stirrer or its equivalent is required. All sources of ignition should be eliminated; adequate ventilation should exist.

2. With a scrub pad and handle, apply GenFlex Primer to the membrane and metal flange using long and continuous back and forth strokes with heavy to moderate pressure along the bonding area until no streaks or puddling occurs.

3. Allow GenFlex Primer to dry until slightly tacky to a dry finger touch.

4. Peel the release paper from the tape and wrap around the roll one revolution. Center the tape over the area to be covered. Unroll the tape and remove the release paper in a continuous movement by pinning the paper to the roof with feet or knees.

5. Using a Silicon coated roller, hand-roll the entire length of the tape into the primed surface assuring adhesion.

6. Apply a continuous "high profile" bead of edge caulk at Field Seam Intersections, Cover Tape end laps, and edge metal joints. All caulking details will be completed per standard specifications with GenFlex Edge Caulk.



## PRODUCT DATA

| SIZE | QUANTITY | PRODUCT # |
| --- | --- | --- |
| 6" x 100' (152.4 mm x 30.5 m) | 2 Rolls per Carton; 36 Cartons per Pallet | W590010144 |
| 12" x 100' (304.8 mm x 30.5 m) | 1 Roll per Carton; 36 Cartons per Pallet | W590010068 |
| 6" x 25' (152.4 mm x 7.6 m) | 1 Roll per Carton | W590010168 |

Scrub Pads and Handles are included in each carton.

## LEED INFORMATION

Recycled Content

Post Consumer       0%

Post Industrial       0%

## STORAGE

Store in original unopened container indoors at temperatures between 60°F (16°C) and 80°F (27°C). Do not store on roof in direct sunlight or at temperatures above 100°F (38°C). When exposed to lower temperatures, restore to room temperature prior to use.

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## SHELF LIFE

12 months; shelf life will be shortened if exposed to elevated temperatures.

## PRECAUTIONARY DATA

To avoid sources of punctures and physical damage, take care when moving, transporting, or handling.

Contact GenFlex Roofing Systems Technical Department for specific recommendations.

Refer to Material Safety Data Sheet for additional information.